


Troubleshooting.

Issue	Solution Suggestion
It doesn't start.	One or more of the wings may not be properly positioned. Go to the settings menu and check the wing sensors. All the sensors should be lit up in the shape of ●.
There is  warning on the screen.	One or more of the wing sensors is not detecting. Go to the settings menu to identify which sensor is not detecting. Check if the wing corresponding to that sensor is properly positioned.
Some wings are staying up.	The wing motors have a limited load capacity. If you are folding a heavy product, reduce the speed of the wings that are staying up and set an appropriate speed.
It's not folding proportionally/smoothly.	It is important to lay the product properly on the machine for a smooth fold result. Use the clips to reference the correct positions of the product. Lay the item on the machine in a proportional/symmetrical manner.
It's not folding tightly.	Adjust the side wings as close as possible to the middle wings.
The folding width is changing in time.	Make sure the locks on the side wings are tightened.
The middle short wing is dropping during the folding process.	The folding angle of the middle short wing is closely related to its speed. If the folding angle is too high, reduce the folding speed.
The operator panel is not working.	Make sure the operator panel cable is properly connected to its slot on the machine.

FoldMate

Model : FLMT1



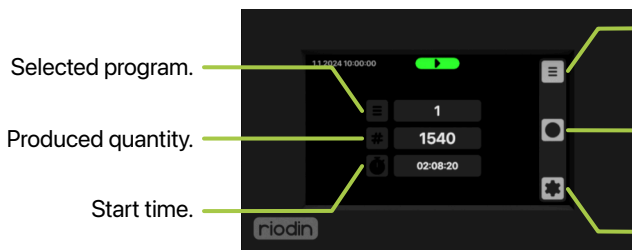
DOWNLOAD
MANUAL

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Selected program.

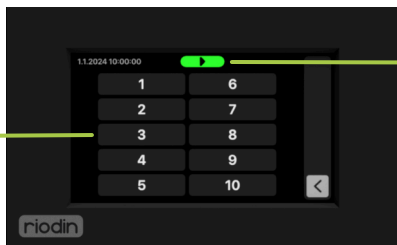
Produced quantity.




Start time.

Program List.
You can access the list of current programs from here.

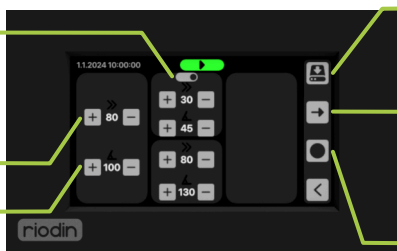
Reset Counter.
You can reset the counter by pressing this button.

Settings.
You can access the settings menu from here.



Status Indicator.
 Running
 On standby
 Error

Programs.
You can tap on any program from the list to access its settings.



Save.
Save the programs you have made changes to.

Load.
You can use this button to load the selected program onto the machine.

Program Resetting.
You can reset the program from here.

Save.
Save your settings.

Settings Resetting.
You can reset the current settings from here.

Bagging Mode.
You can activate the bagging mode by turning the button to the "on" position.

Wing speed.

Wing angle.

Date.

Time.

Sensor indicators.

Start button.

Marking Clip.
Attach the clips to the appropriate positions as references while laying the garment on the machine for folding.

Side Wing Adjustment.
Adjust the folding width to your desired setting by turning with the T-wrench that comes with the machine.

Side Wing Lock.
Loosen the locking screw when adjusting the wings. After adjustment, lightly tighten it again.

Operator Panel.
Attach the operator panel to the side of the machine where you will be working, using these inputs.

Middle Wings.
Replace these two wings with ones that match your folding width.

